## Robion Server, SE-12 SLIM / SE-9HSLT SLIM

Roblon yarn servers offer unmatched performance, reliability, and versatility, making them the ideal choice for cable manufacturers.

Roblon servers SE-6/9/12 Slim and SE-6/9HSLT Slim are used for helically stranding of strength members around the cable centre.

Roblon Slim servers are the obvious choice in new lines or line upgrades, where the yarn servers footprint is restricted and the strength member requirement are limited.

The Slim servers are designed for one-sided yarn pay-off with a shorter server frame than our standard Roblon Servers. The Slim server can ideally be positioned neck to neck with lay-point between the servers in a counter rotating setup with limited space requirement. Apart from the Slim servers length, all other dimensions, specifications and additional options are all the same as for our standard Roblon servers.

- Up to 400 rpm
- · Active yarn tension control
- Small foot print
- Ideal for Roblon strength members





With these unique high-speed, low-tension servers, it is possible to double the line speed.



| Technical data                   |   |
|----------------------------------|---|
| Number of positions:             | 12/9/6  |
| Bobbin dimensions (ID x OD x L): | Ø94 x Ø245 x 290 mm                                       |
| Centre bore:                     | Ø56 mm  |
| Stranding material:              | Aramid, Glass Roving, WB Glass, Light-flex, WB Light-flex |
| Dimensions (L x W x H):          | 1870 x 2380 x 1850 mm                                     |
| Centre height:                   | 1000 mm   |
| Motor:                           | 7.5 kW AC   |
| Drive:                           | Inverter drive  |
| Stranding direction:             | Clockwise or counterclockwise                             |
| Operational direction:           | Left to right/right to left                               |

## Optional equipment

Interface: Siemens ProfiBUS, Analogue/digital. Rockwell Ethernet IP.

Rail system: The server is mounted with rail wheels and prepared for operation on rails. A motor is mounted on the rail system to facilitate moving the server in and out of line.

Transportation wheels: For moving the machine

Vacuum cleaning system for production with E-glass or similar materials, which are not allowed to affect the environment. The vacuum cleaner is not closed and both suction and exhaustion take place inside the machine. Note: Machine length will be extended to  $L=2400\,\mathrm{mm}$ .

Air condition/heater when working in environments with low/high temperatures and/or high humidity.

Low bobbin alarm

Direct tension control



